

# **HML32**

# **Wheeled Excavator**

OPERATING WEIGHT	18,963 lbs (8,600 kg)
NET ENGINE POWER	82 hp (60 kW)
MAX DIG DEPTH	13' 5" (4.08 m)
MAX REACH	24' 11" (7.58 m)



Operating Data, Standard Equipment	
Operating weight "TPA" (SAE J 732)	18,963 lbs (8,600 kg)
Overall length in travel position, "TPA"	17' 17" (5.4 m)
Overall length in travel position, monobloc boom	20' 3" (6.2 m)
Overall length in transport position, "TPA"	20' 0" (6.1 m)
Overall length in transport position, monobloc boom	21' 4" (6.5 m)
Overall height in travel position	13' 1" (4.0 m)
Total width (twin tires)	8' 2" (2.5 m)
Total height over cab	9' 10" (3.0 m)
Tread width	6' 5" (1.94 m)
Wheelbase	7' 4" (2.2 m)
Ground clearance below cardan shaft	17" (430 mm)
Turning radius	23' 6" (7.2 m)
Uppercarriage tailswing	9' 10" (3.0 m)
Swing circle 180° / 360°	15' 1" / 19' 8" (4.6 / 6.0 m)
Breakout force (SAE J 1179)	11,970 lbs (53,200 N)
Ripping force (SAE J 1179)	9,585 lbs (42,600 N)



## **Specifications**

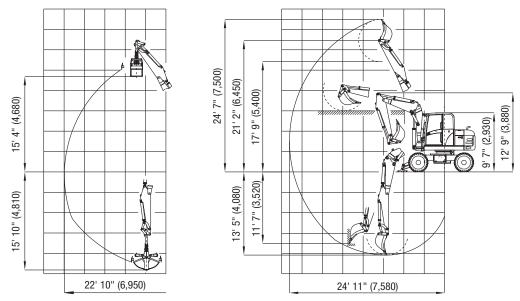
Engine	
Manufacturer, model	Deutz, BF4 M 2012
Type 4-cylinder turbocharged	diesel engine, Com II/EPA II
Combustion	4-stroke, direct injection
Displacement	247 in <sup>3</sup> (4.0 L)
Net power rating at 2,000 rpm (SAE J 1349)	82 hp (60 kW)
Cooling system	Water
Electrical System	
Operating voltage	12 V
Battery	12 V / 110 Ah / 850 A
Power Transmission	
Closed circuit independent of working hydrau automatic adjustment of drawbar pull and spe reduction gear on rear axle via cardan shaft to variable speed control in 2 speed ranges (for Working speed	eed. All-wheel drive from o front axle. Infinitely vard and reverse): 0-3.7 mph (0-6 km/h)
Travel speed	0-12.4 mph (0-20 km/h)
Axles	
Front axle: Oscillating planetary drive axle.	
Rear axle: Rigid planetary drive axle.	
Oscillating angle	± 11.5°
Tires	
8.25-20, 14 PR twin tires	Standard
Brakes	
Service brake: Hydraulic dual-circuit pump ac acts on oil-immersed multi-disc brakes on fro	
Excavator brake: Acts on front and rear axles	through lockable
service brake.	
service brake. Auxiliary brake: Hydrostatic drive provides dy	namic braking.
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Auxiliary brake: Hydrostatic drive provides dy Parking brake: Hydraulic spring-loaded brake Steering Fully hydraulic controlled front axle with integ Maximum steering angle	is electrically controlled. rated steering cylinder. 32° and axial piston fixed nt brake. Additionally, an disc brake acts as parking



#### Hydraulic System

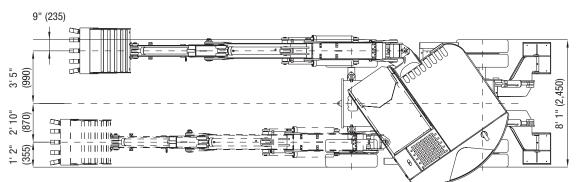
Hydraulic System	
Travel hydraulics: Closed circuit and indep	endent from working hydraulics.
Maximum pump capacity 38 gpm (14	42 Lpm) @ 6,100 psi (420 bar)
Working hydraulics: Axial piston pump with with a load-independent flow division (LUE control of all actions. Sensitive maneuvers	DV). Simultaneous, independent
Maximum pump capacity	38 gpm (142 Lpm)
Maximum working pressure	4,060 psi (280 bar)
Double gear pump for all positioning funct Pressure cut-off valve for sensitive and en	-
Pump capacities	11 + 7 gpm (40 + 26 Lpm)
Control circuit for work attachments: Maximum operating pressure	4,060 psi (280 bar)
Pump capacity (adjustable)	5 - 26 gpm (20 - 100 Lpm)
Knickmatik®	
Lateral parallel adjustment at total digging	) depth.
Angle of articulation/lateral adjustment to the	he left 53°/34" (53°/870 mm)
Angle of articulation/lateral adjustment to the	e right 67°/39" (67°/990 mm)
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	nd sliding window, safety
Cab Sound-insulated, full-vision cab. Right-har glass window and skylight. Front window,	nd sliding window, safety supported by pneumatic pugh hot water heat
Cab Sound-insulated, full-vision cab. Right-har glass window and skylight. Front window, springs, is slideable under cab roof. Cab heating with windshield defroster thro exchanger and 3-speed fan. Choice of fres	nd sliding window, safety supported by pneumatic bugh hot water heat sh air/recirculating air and armrests and longitudinal,
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### Dimensions: Two Piece Articulated Boom (All dimensions in millimeters)



Work equipment: Two piece articulated boom with dipperstick 6' 6" (2000 mm), 8.25-20 tires

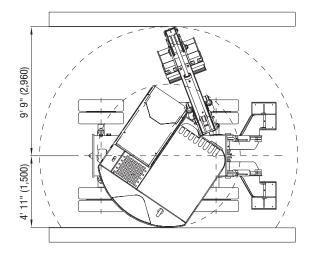
### Excavation within the entire machine width (no repositioning of machine)

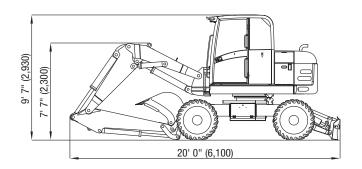


Lateral adjustment Left: 2' 10" (870 mm) Right: 3' 5" (990 mm)

#### Swing Circle-Top View

#### **Transport Position**





#### **Optional Attachments / Accessories**

lires	
500/45-20 (wide-base tires)	
365/70 R 18 MPT total width = 90.16" (2290 mm)	
Alternative tires on request.	
Optional booms	_
Monobloc boom, dipperstick	6' 6" (2 m)
Monobloc boom, dipperstick / Offset boom 2' 9" (850 mm)	6' 6" (2 m)
Two-piece articulated boom, dipperstick	6' 6" (2 m)
Circular boom, dipperstick	5' 5" (1.65 m)
Outriggers	
Outrigger pads (flat or rubber-lined)	7' 6" (2.24 m)
Rear and front support blade (wide) 7' 6" or 8' 1" (2,290	or 2,460 mm)

Further accessories and attachments available on request.

Buckets (Quick-Attach System)	
Bucket, tapered	11.4"/3.35 ft3 (290 mm/95 L)
Bucket, tapered	13.8"/4.06 ft <sup>3</sup> (350 mm/115 L)
Bucket, tapered	17.7"/5.65 ft <sup>3</sup> (450 mm/160 L)
Bucket	23.6"/8.48 ft3 (600 mm/240 L)
Bucket	31"/11.83 ft³ (800 mm/335 L)*
Bucket	35"/13.6 ft <sup>3</sup> (900 mm/385 L)*
Ditch-cleaning bucket	59"/9.53 ft <sup>3</sup> (1,500 mm/270 L)
Swing bucket, 2 x 40°	59"/12.2 ft3 (1,500 mm/345 L)*

#### Other Options

Air-cushioned driver's seat with longitudinal-horizontal suspension, seat and seatback heating • Independent diesel heating with timer • Air conditioning • 4-wheel steering • Steering change-over system for blade operation

• Bucket control change-over when fork carrier is mounted • Open return for hydraulic hammer operation • Filling with biodegradable hydraulic oil, ester-based, VI 68 • Anti-theft device (immobilizer) • Set of lighting for cab (working floodlights front & rear) • Boom height limitation

\*Not permitted for every type of boom. Please inquire.

#### Lift Capacities - Two-piece articulated boom

						I	Load rac	lius from	the cent	er of the ri	ng gear						
		ENGLISH Measurements Unit: 1,000 lbs								METRIC Measurements Unit: Metric tons							
Bucket hinge hei	ucket hinge height		9' 10"		13' 11"		16' 4"		19' 8"		3.0 m		4.0 m		5.0 m		m
		End	Side	End	Side	End	Side	End	Side	End	Side	End	Side	End	Side	End	Side
9' 10" / 3.0 m	Supported	-	-	5.26	4.38	3.68	3.17	3.39	2.20	-	-	2.39	1.99	1.67	1.44	1.54	1.00
	Traveling	-	-	4.03	4.18	2.88	2.97	1.91	2.07	-	-	1.83	1.90	1.31	1.35	0.87	0.94
4' 11" / 1.5 m	Supported	8.24	6.28	4.91	4.16	4.21	2.97	4.21	2.13	3.74	2.85	2.23	1.89	1.91	1.35	1.91	0.97
	Traveling	5.71	5.99	3.68	3.98	2.57	2.77	1.85	1.98	2.59	2.72	1.67	1.79	1.17	1.26	0.84	0.90
0/0	Supported	9.56	6.17	5.75	3.81	4.36	2.77	3.50	2.09	4.34	2.80	2.61	1.73	1.98	1.26	1.59	0.95
	Traveling	5.22	5.73	3.39	3.61	2.42	2.62	1.76	1.91	2.37	2.60	1.54	1.64	1.10	1.19	0.80	0.87
-3' 3" / -1.0 m	Supported	1.00	5.79	6.19	3.76	2.71	2.68	3.13	1.98	2.63	2.81	1.71	2.14	1.22	1.42	0.90	-
	Traveling	5.01	5.48	3.24	3.50	2.33	2.51	1.71	1.87	2.30	2.49	1.47	1.59	1.06	1.19	0.78	0.85

All values in lbs x 1,000 and metric tons (t) were determined according to SAE J 1097 and include a stability factor of 1.33 or 87% of the hydraulic lifting capacity. In each case, the smaller value is indicated. All values were determined with load hook. In the event of an attached bucket the difference weights bucket minus load hook must be deducted from the permissible payloads. When used for crane operations, excavators must be equipped with hose-rupture safety valves and overload warning device.

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For more information, product demonstration, or details on purchase, lease and rental plans, please contact your local TEREX Distributor.

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